



Art.No 2516-01

Vascomill CSF 35

Description

Cutting fluid based on ester oil for flooded applications and for minimal quantity lubrication

Range of application

Operations: milling, turning, reaming, threading, gear tooth forming, shaving, slotting, sawing and punching.

Materials: steel alloys, stainless steel, titanium, titanium alloys, aluminium, aluminium alloys, cast iron and non-ferrous metal.

Product properties

Ester oil based



Benefits

Renewable raw materials, good skin compatibility, more readily biodegradable as an mineral oil

Reduced emissions



Cleaner workplace

Good lubricating properties



Good surface quality
Higher tool life

Physical-chemical data

Typical data

Measuring method

Viscosity at 40°C 35 mm²/s

Density at 20°C 0.90 g/cm³

Flash point >300°C

Ester content >90%

Mineral oil content 0%

Zinc content 0%

Chlorine/Sulphur content 0% / 0%

Copper corrosivity 1a (3h at 60°C)

Colour yellow (ASTM-Colour: 0.5)

ISO 3104

DIN 51757

ISO 2592 (COC)

ISO 2160

Note

Safety and environmental aspects

EC waste code: 12 01 10

ADR-class: none

Water endangering class WEC: not water endangering

For more detailed information please consult the EC Safety Data Sheet.

Information contained in this data sheet is based upon the properties and applications of use as known to us. However, generally no legal liability may be deducted from such information.

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ISO 9001/14001 Reg.Nr. 11321

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